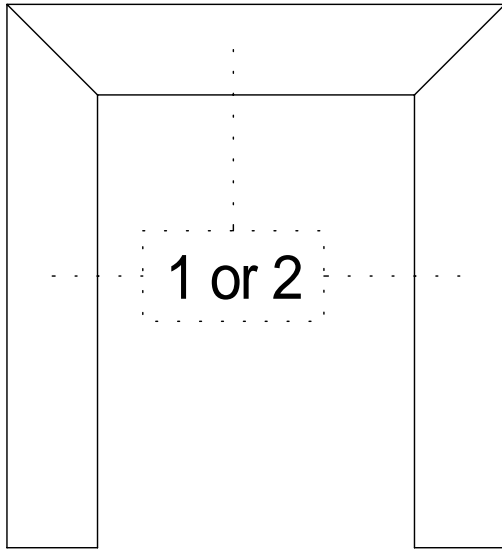
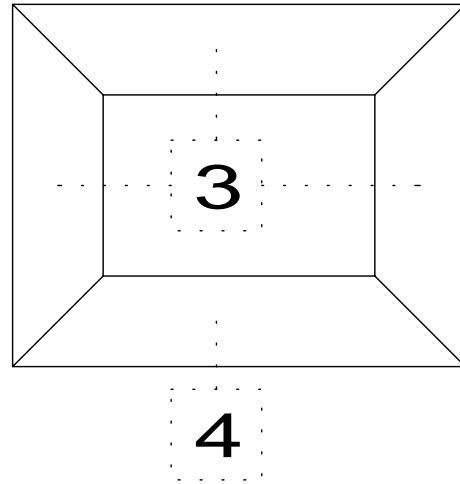


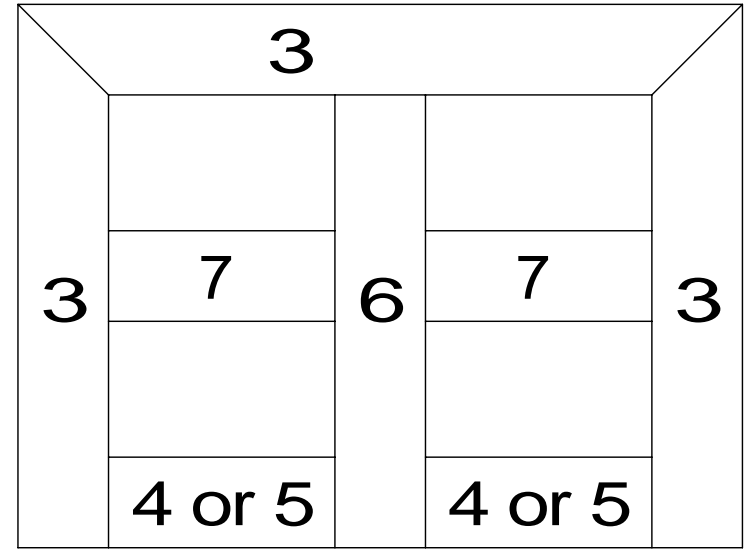
DETAIL#	DESCRIPTION	AVAILABLE WALL THICKNESSES
1	DOOR FRAME	3" up to 10-1/2"
1A	DOOR FRAME w/APPLIED GLASS STOP	3" up to 10-1/2"
2	CASED OPEN	3-3/4" & 4-7/8"
2A	CUSTOM CASED OPEN	SEE DETAIL
3	GLAZING HEAD/JAMB	3-1/2", 3-3/4" 4-7/8", 5-1/4"
4	GLAZING SILL (w/REMOVABLE STOP)	3-1/2", 3-3/4" 4-7/8", 5-1/4"
5	GLAZING SILL w/FLOOR CHANNEL	3-3/4" & 4-7/8" *custom size channels available*
6	VERTICAL GLAZING MULLION	3-1/2", 3-3/4" 4-7/8", 5-1/4"
7	HORIZONTAL GLAZING MULLION	3-1/2", 3-3/4" 4-7/8", 5-1/4"
8	DOOR to SIDELITE MULLION	3-1/2", 3-3/4" 4-7/8", 5-1/4"
9	TRANSOM BAR (DOOR FRAME)	3-3/4" & 4-7/8"
10	TRANSOM BAR (CASED OPEN)	3-3/4" & 4-7/8"
11	END CAP	3-3/4" & 4-7/8" *custom sizes available*



**3-SIDED DOOR FRAME
(or *CASED OPEN*)**

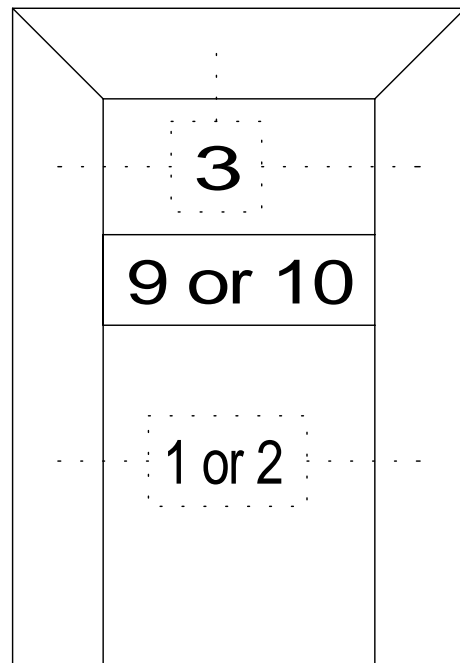


BORROWED LITE

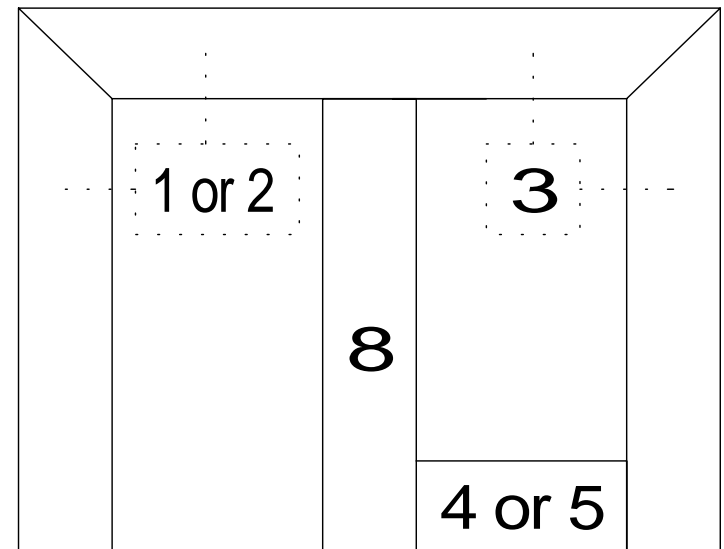


**FULL HEIGHT BORROWED LITE
(shown with mullions)**

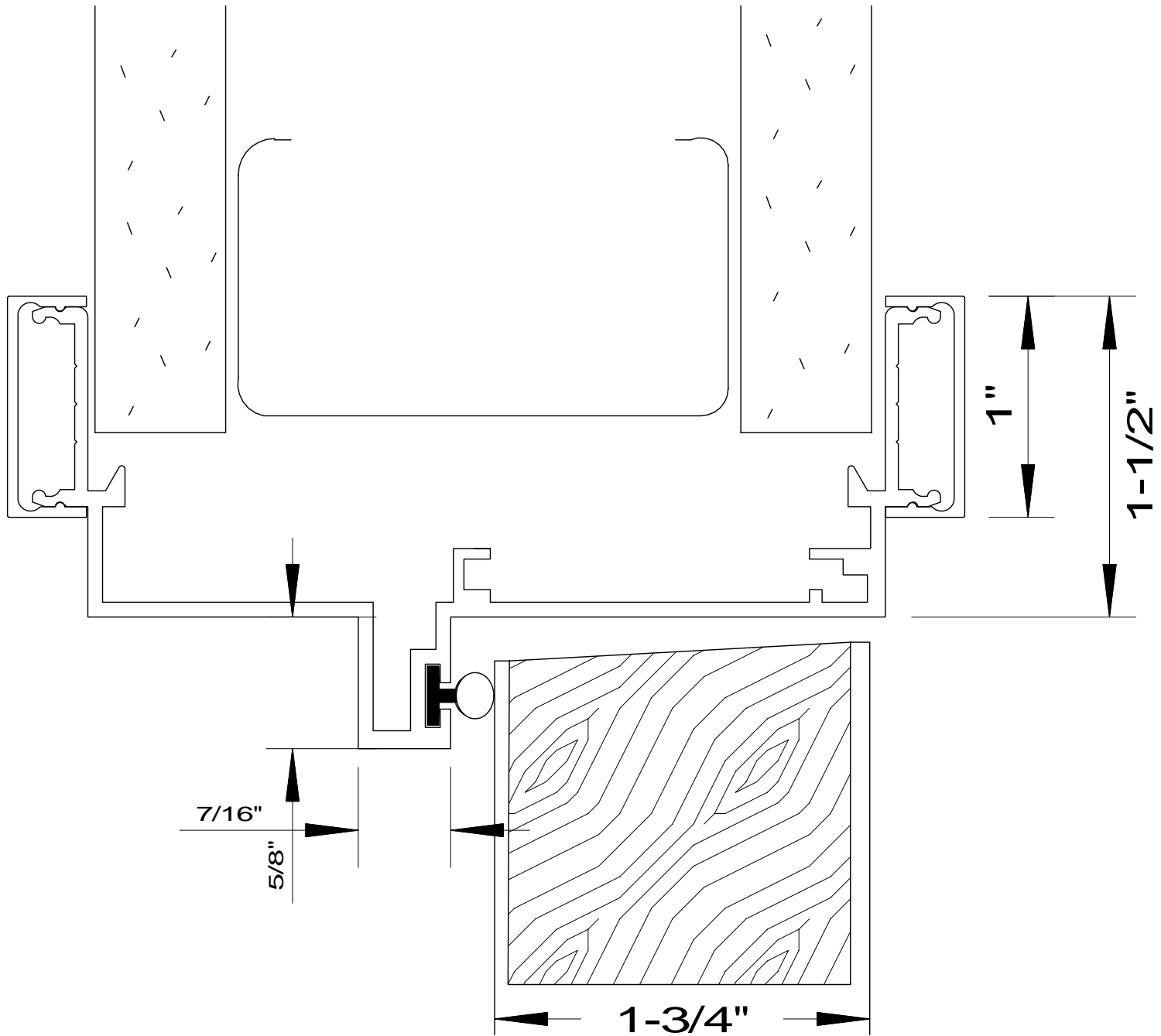
1. DOOR FRAME
2. CASED OPEN
3. GLAZING HEAD/JAMB
4. GLAZING SILL
5. GLAZING SILL w/FLOOR CHANNEL
6. VERTICAL MULLION
7. HORIZONTAL MULLION
8. DOOR to SIDELITE MULLION
9. TRANSOM BAR (DOOR HEADER)
10. TRANSOM BAR (CASED OPEN HEADER)

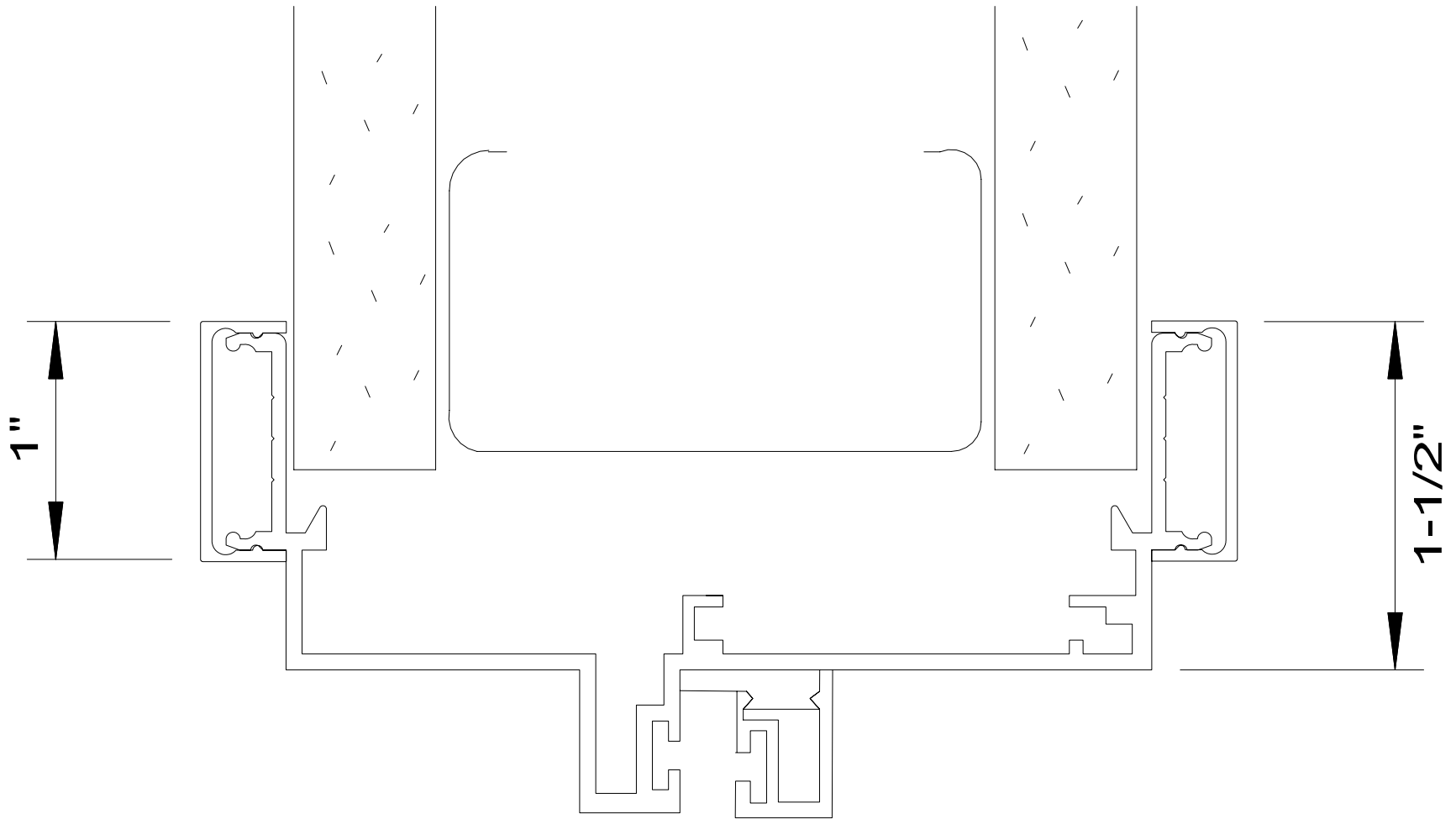


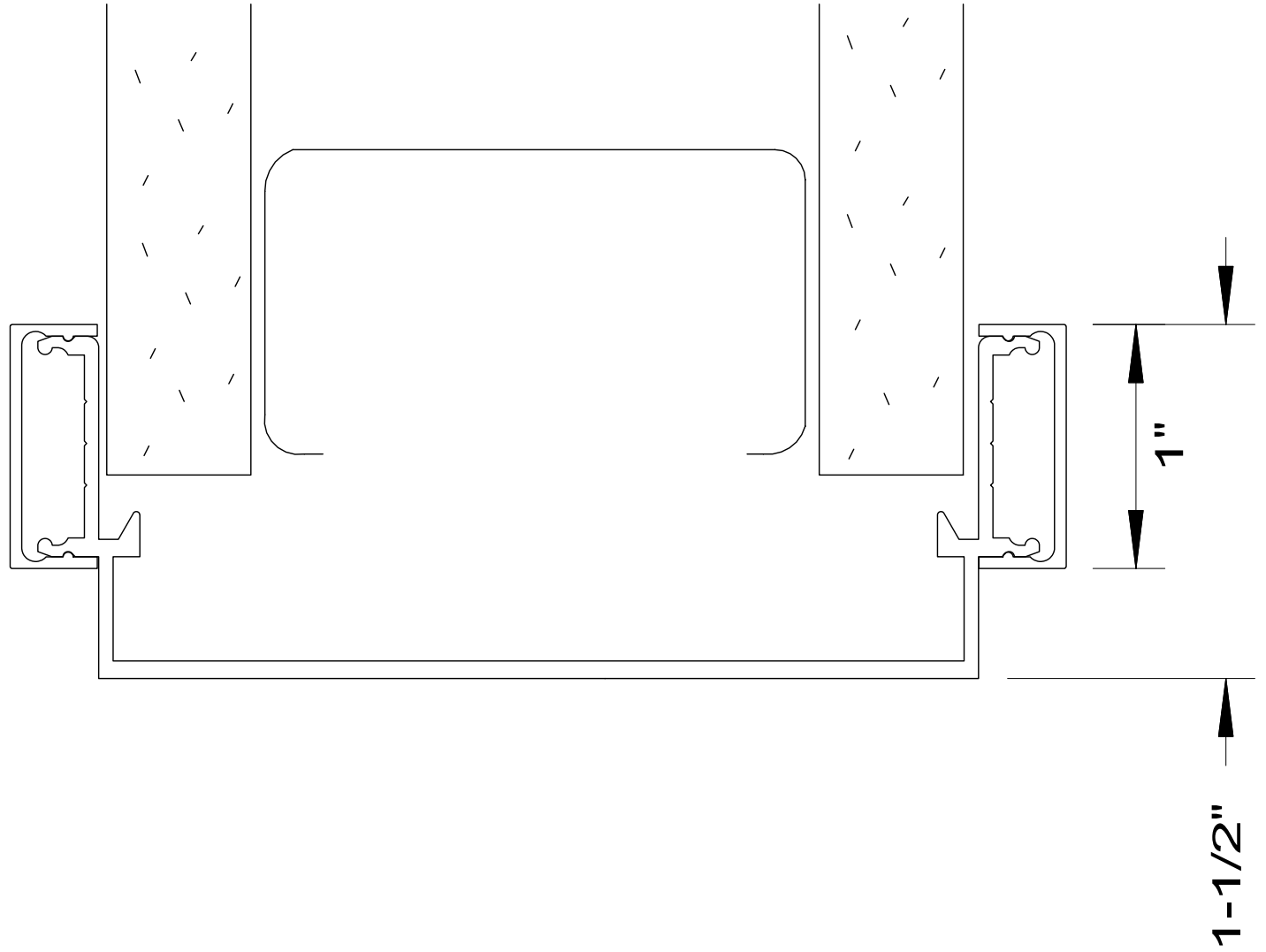
**DOOR FRAME
w/GLASS TRANSOM**

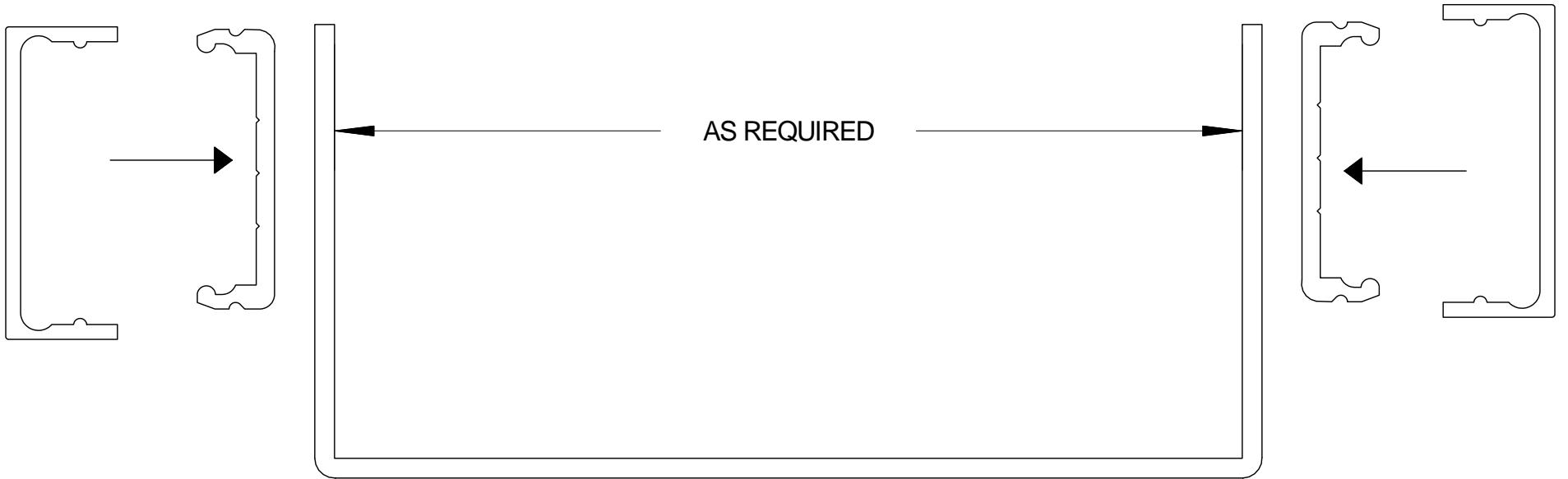


**DOOR FRAME w/ATTACHED SIDELITE
(shown Full Height / no mullions)**





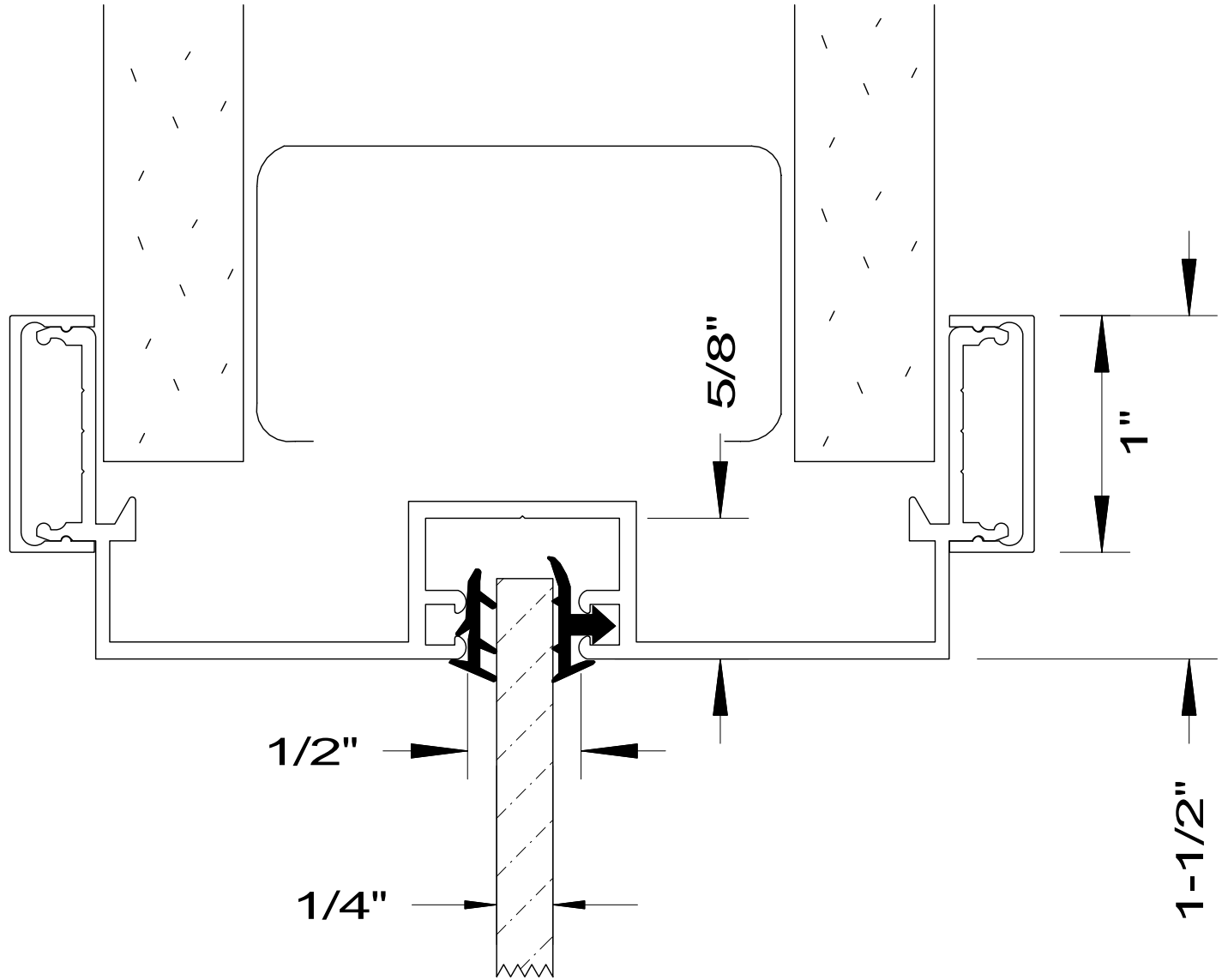


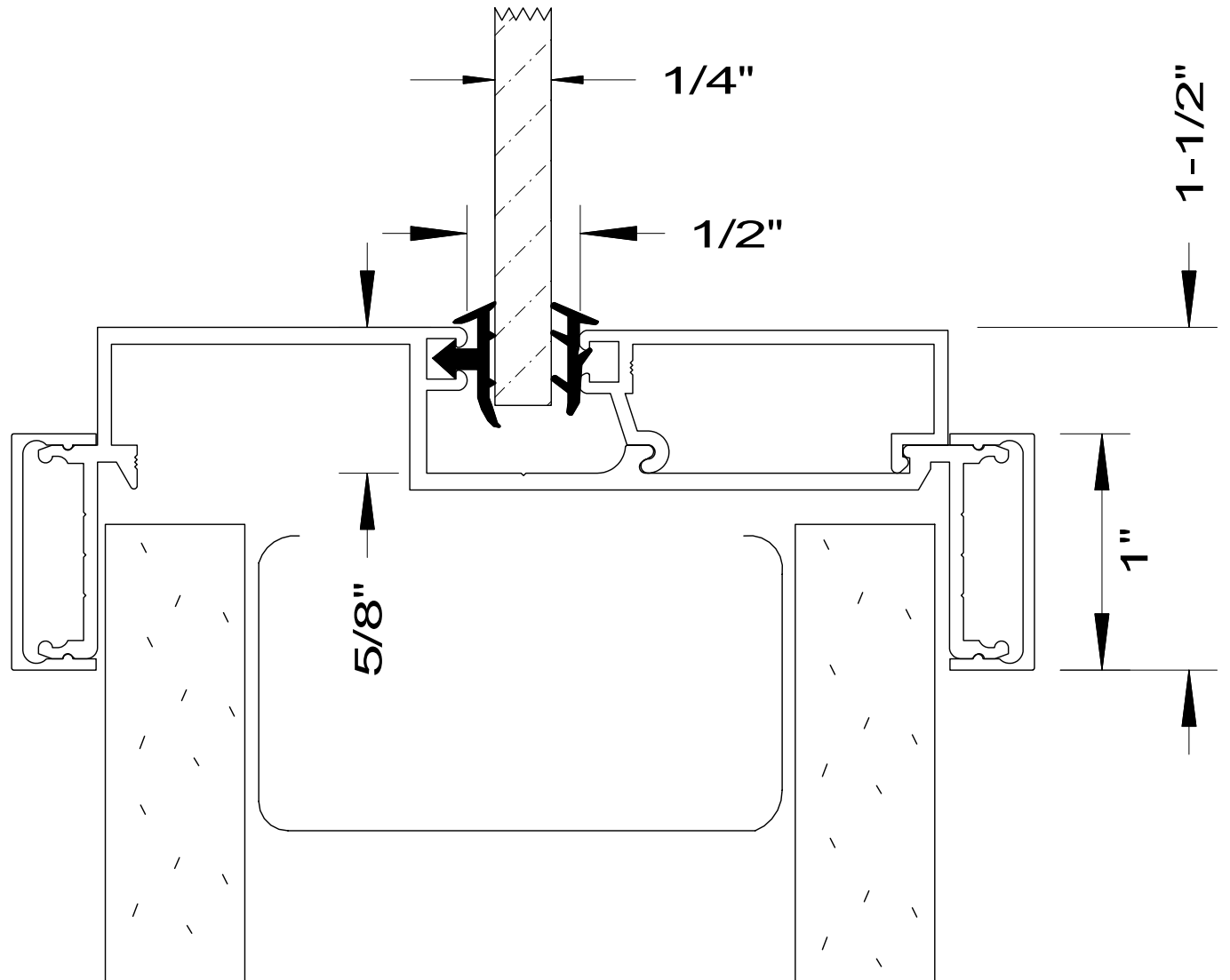


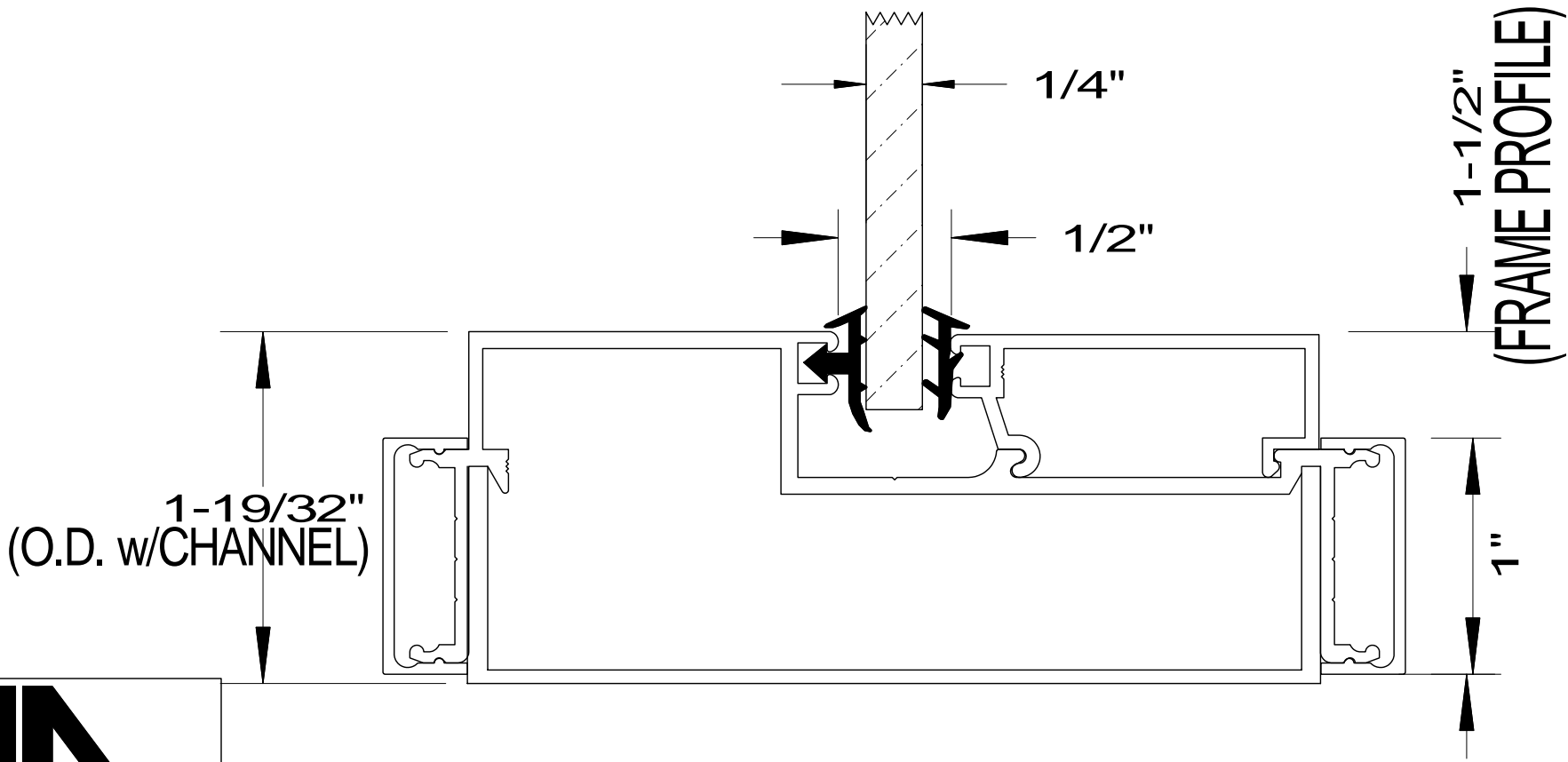
AA
Alpha Aluminum
Products

CUSTOM SIZE
CASED OPEN
with Standard 1" Trim

**** PARTS SHIPPED LOOSE
FOR FIELD ASSEMBLY ****

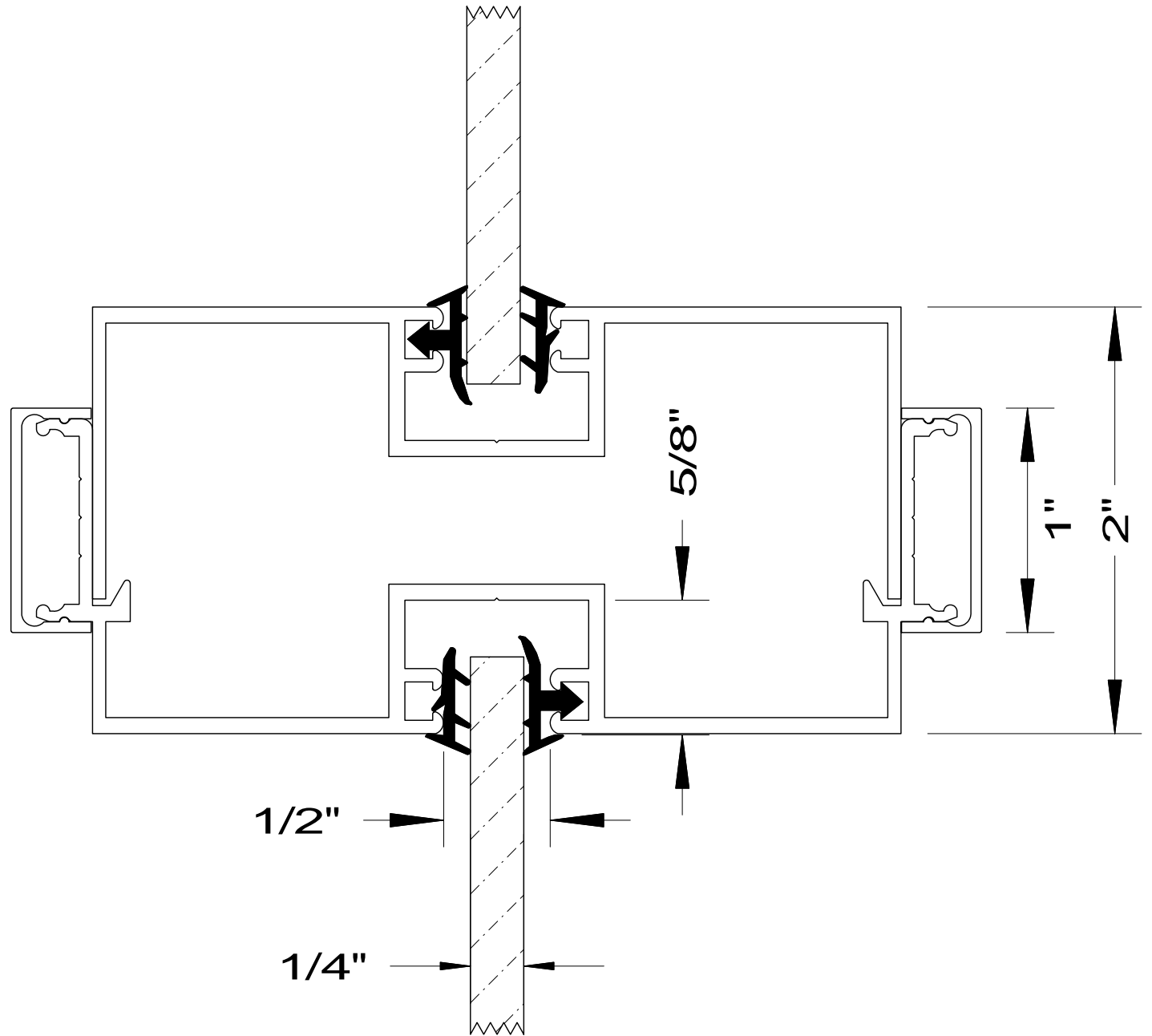


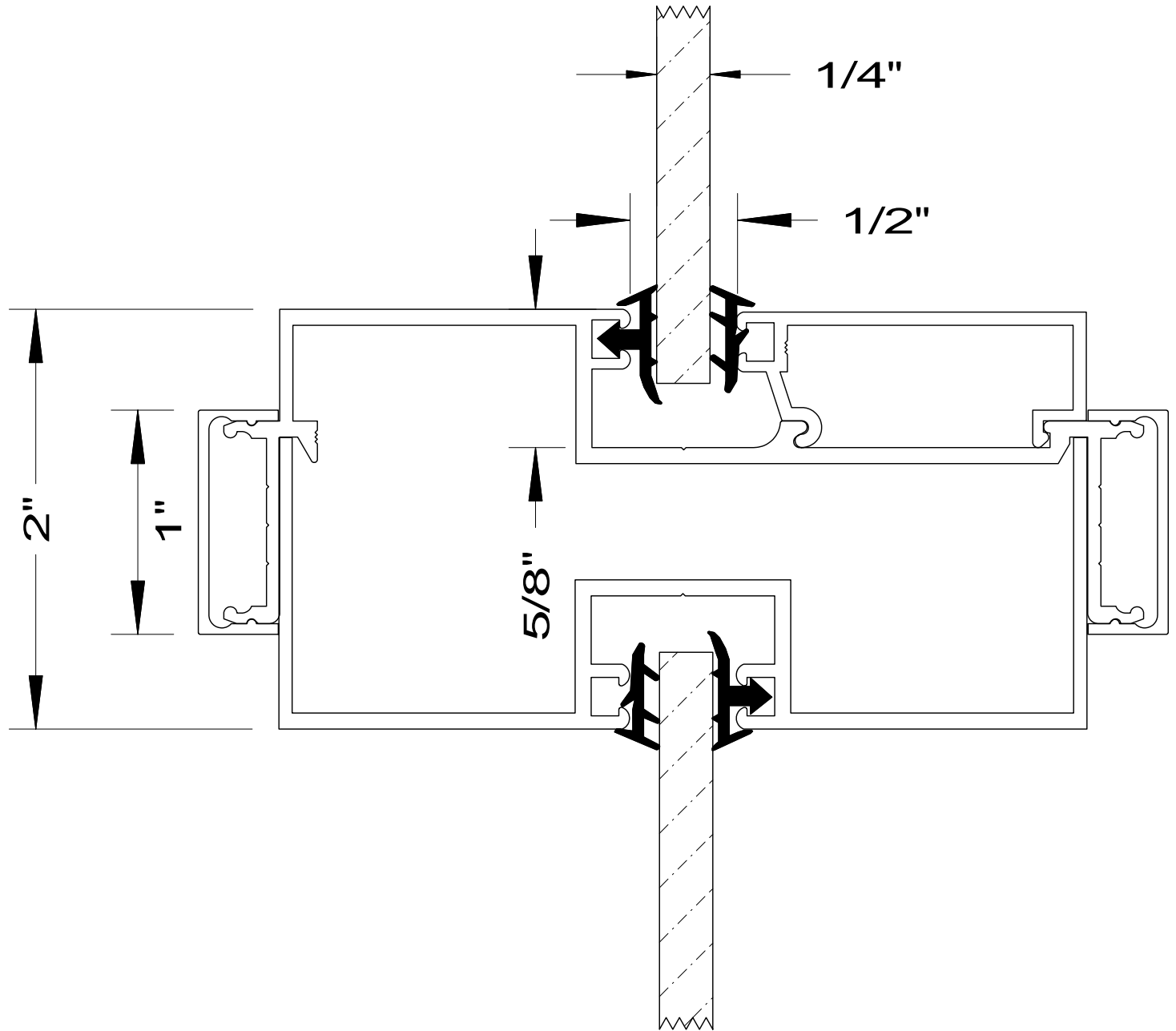


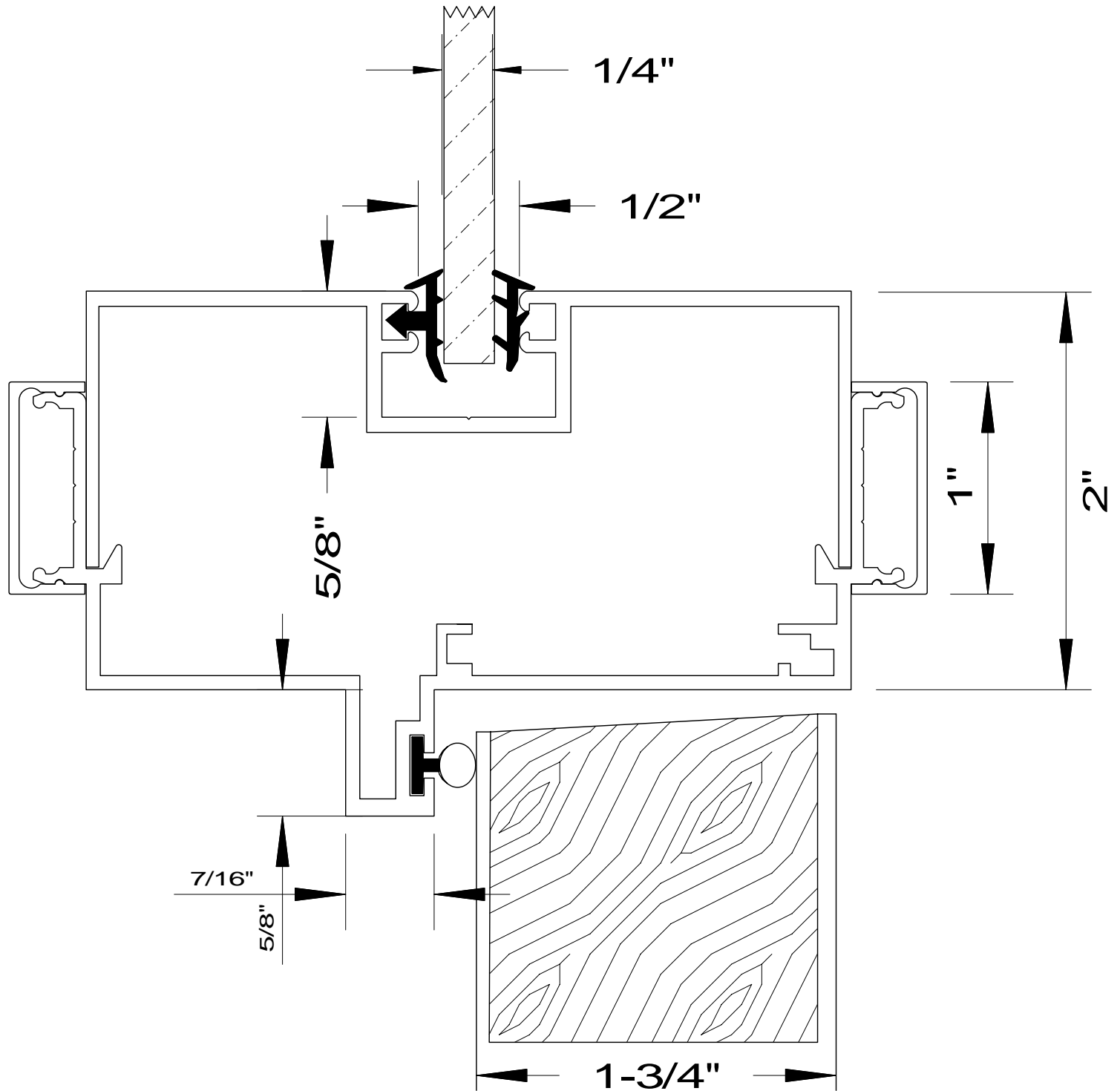


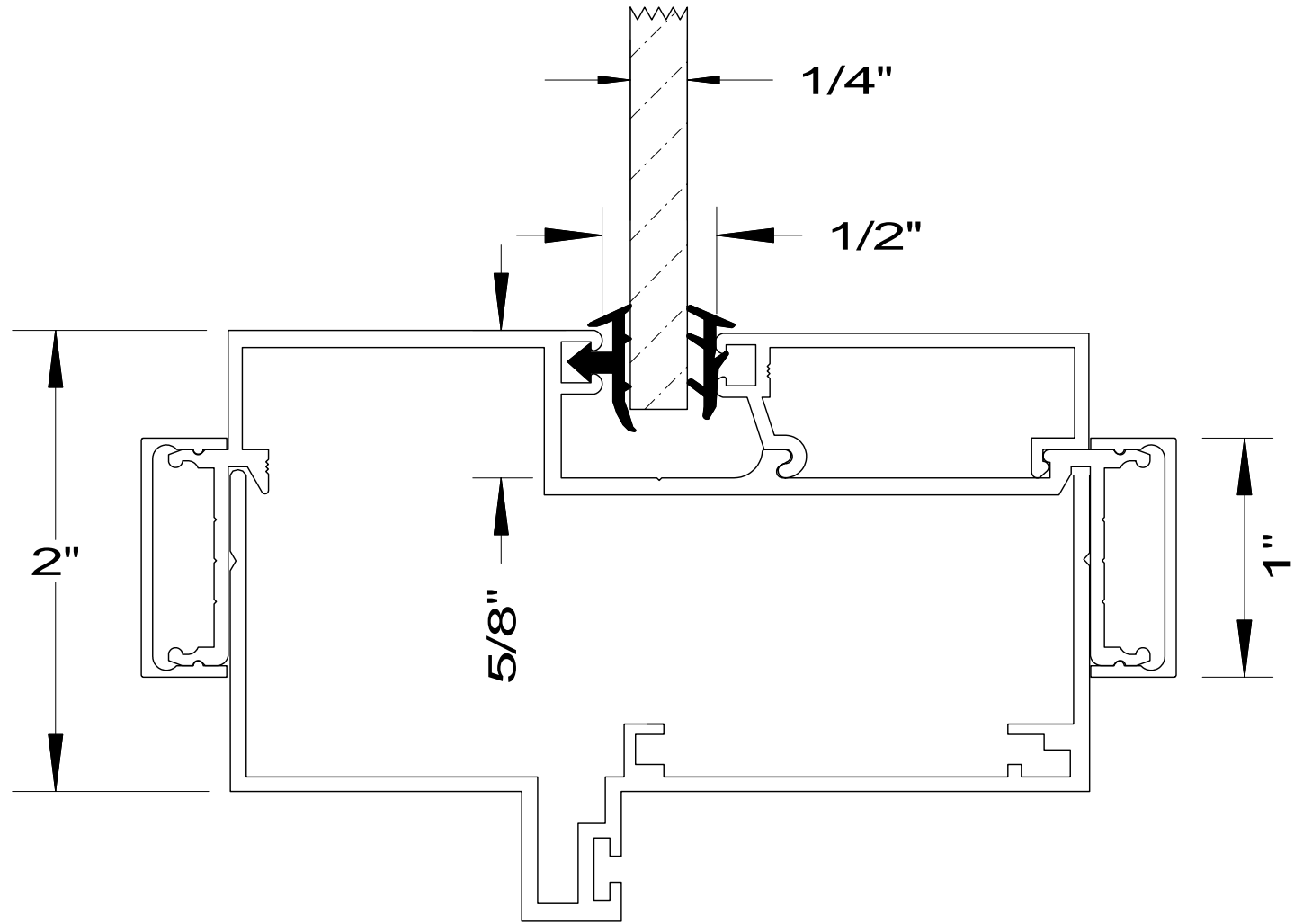
AA
Alpha Aluminum
Products

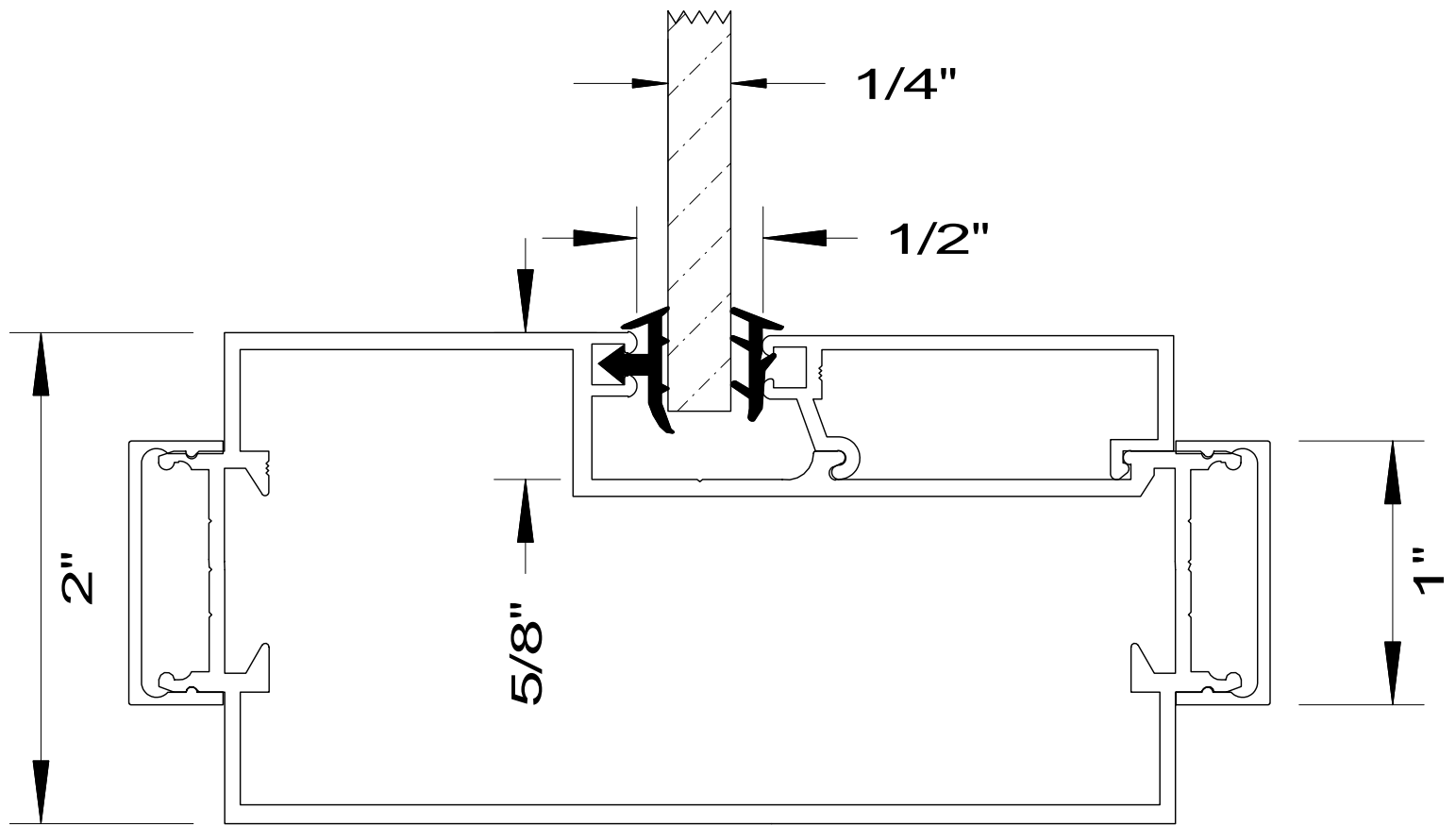
Glazing Sill Detail
with Sill Channel

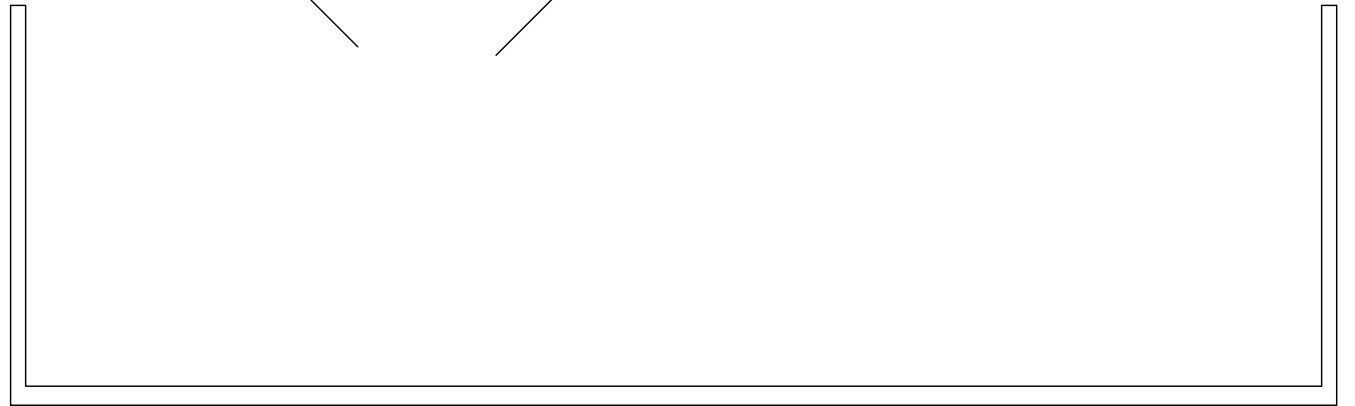
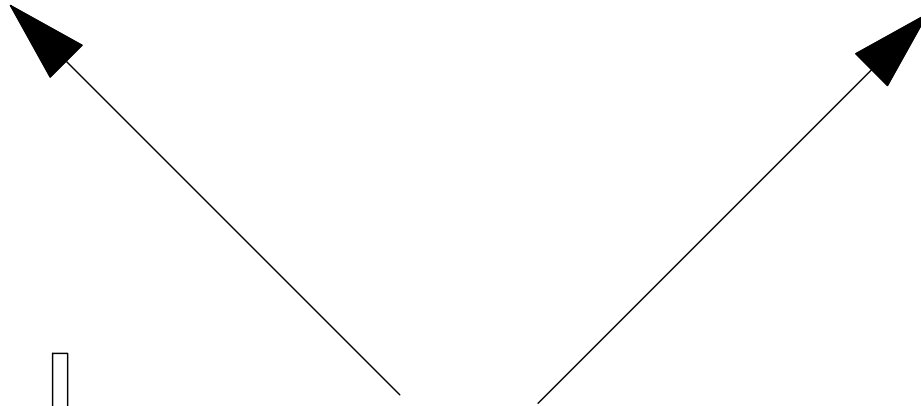
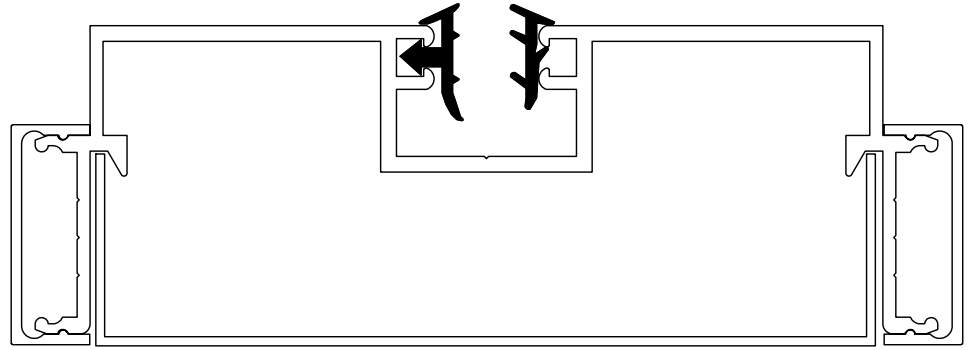
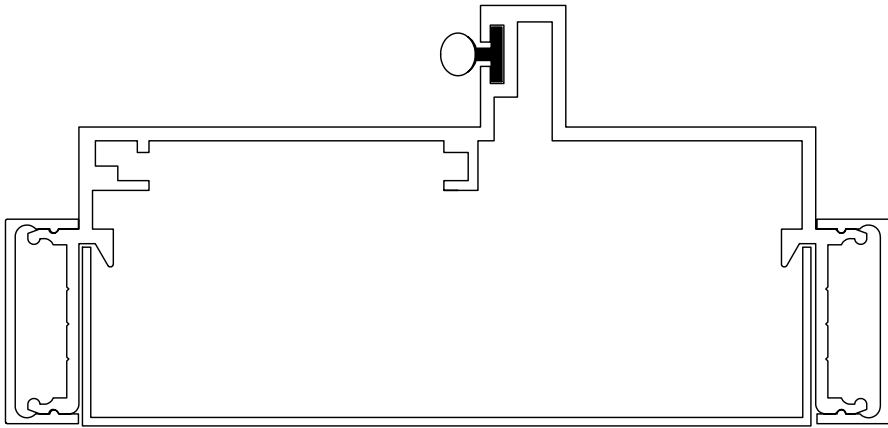












AA
Alpha Aluminum
Products

End Cap Detail
with Standard 1" Trim